



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	421074	1	Bearing housing		
2	941580	1	Sealing ring		
3	422073	1	Shaft		
4	11013	1	Ball bearing		
5	469364	1	Gear		
6	469363	1	Stop ring		
7	181577	1	Ball bearing		
8	423074	1	Washer		
9	940100	6	Screw		
10	421415	3	Lock washer		
11	950586	1	Pin		
12	422329	1	Woodruff key		
13	423079	1	Gear		SEE GROUP 2A
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
14	102056	3	Screw		
15	467052	1	Lock washer		
16	467055	3	Washer		
17	423123	1	Sealing ring		
18	955525	4	Screw		L = 25 MM
	955527	1	Screw		L = 57 MM
19	941907	5	Spring washer		
20	422643	1	Cover		
21	422130	1	Gasket		
22	953224	2	Stud		
23	955825	2	Nut		
24	941906	2	Spring washer		
25	422184	1	Companion flange		
26	423134	1	Intermediate section		
27	468844	1	Companion flange		
28	417512	6	Dog clutch disc		
29	468853	2	Screw		
30	468847	2	Screw		
31	468853	4	Screw		
32	468845	8	Nut		
33	468846	8	Washer		
34	942336	2	Spring washer		
35	468848	1	Screw		
36	955896	1	Washer		
37	823010	1	Pump coupling guard		
38	940113	2	Screw		
39	941907	2	Spring washer		